


PRODUCT SPECIFICATION

<b>Producer</b> UAB "Mantinga Food"		<b>Address</b> Stoties g. 51, LT-68261, Marijampolė Lithuania tel.: 8-343-71448 fax.: +370 343 72576 e-mail: mantingafood@mantinga.lt			
<b>Article Code of the producer</b> 51A145	<b>Barcode of the product</b> 4779031278981	<b>Barcode on the carton</b> 4779031278998	<b>Intrastate nomenclature code</b> 1905.90.80	<b>Input data done</b> 01.03.2021	
<b>Product Name</b> SOFT BREAD Sandwich with Pulled Pork BBQ and Cheese					

1. PRODUCT DESCRIPTION

Product description				
fresh, chilled sandwiches.				
Appearance as loaded. Shape		Surface		Colour
triangle		porous		yellowish
Taste and smell				
typical of products with such composition, without any extraneous taste and smell.				
Physical and chemical characteristics				
Weight (net), g	The minimal allowable weight (netto) of product g	Weight (gross), g	The minimal allowable weight (gross) of product g	
175	167.1	198.5	189.6	
Length (gross) cm	Width (gross) cm	Height (gross) cm	Length (net) cm	Width (net) cm
14,0	10,0	14,5	11,0 - 12,0	5,0 - 6,3
Height (net) cm				
11,0 - 12,0				
Humidity %	Amount of sucrose in dry matter %	Amount of fat in dry matter %	Amount of meat %	
47,7	13,9	25,9	13,7	

**Nutrition declaration per 100 g product as loaded**

**Energy (kJ)**

1086

**Energy (kcal)**

260

**Fat (g)**

13

**of which : — saturates (g)**

3,8

**Carbohydrate (g)**

25

**of which: — sugars (g) by research protocol**

6,4

**Fibre (g)**

1,7

**Protein (g)**

9,8

**Salt (salt equivalent Na×2.5) (g)**

1,6

**Ingredients**

**Ingredients declaration**

bread (WHEAT flour, water, sourdough (water, WHEAT flour), yeast, rapeseed oil, invert sugar, salt, acidity regulator E262, malted WHEAT flour, bean flour), filling (slow cooked pulled pork 14 % (pork 84 %, water, salt, rapeseed oil, dextrose, spices (contain MUSTARD), sugar, yeast extract, spice extracts, pig protein, vegetable fibre, acidity regulator E331, antioxidant E301, thickener E415, flavour enhancer E621, flavourings, smoke flavouring ), CHEESE 9 %, barbecue sauce 5 % (sugar, tomato paste, lime juice, spirit vinegar, water, salt, corn starch, flavouring, garlic, smoke flavouring , spices (contains chili pepper), apple extract, onion)), sauce (rapeseed oil, water, broth, sugar, chili paprika, tomato paste, modified corn starch, salt, glucose syrup, EGG yolk powder, garlic, iodised salt, MUSTARD grain, spirit vinegar, stabilisers E412, E401 and E410, acid E296, spices, acidity regulators E260 and E330, flavour enhancer E621, stabiliser E415, preservatives E211 and E202), caramelized onions (onion, sugar, rapeseed oil, balsamic vinegar (grape must, wine vinegar, modified corn starch, thickener E415)), romaines lettuces. May contain SOYA, CELERY, SESAME, FISH products.

✓ Packaged in a protective atmosphere.

**2. FOOD SAFETY CHARACTERISTICS**

## Allergen Info

1. Cereals containing gluten and prod. thereof: wheat, rye, barley, oats, spelt

+

2. Crustaceans

-

3. Eggs

+

4. Fish

?

5. Peanuts and products thereof

-

6. Soybeans and products thereof

?

7. Celeries and products thereof

?

8. Mustards and products thereof

+

9. Nuts and products thereof

-

10. Milk and products thereof

+

11. Sesame seeds and products thereof

?

12. Sulphur dioxide and sulphites

-

13. Lupin and products thereof

-

14. Molluscs and products thereof

-



Symbols: + contains in product / - free of product / ? there is a risk of cross-contamination

## Micro-organisms

Salmonella in 25 g

not allowed

L. monocytogenes in 25 g

not allowed

Coagulase positive staphylococci (S. aureus), cfu/ g

$\leq 10^2$

E. coli, cfu/g

$\leq 10^2$

Enterobacteria cuf/ g

$\leq 10000$



Microbiological criteria do not exceed the permissible amounts that are specified in the legislations of EU and Lithuania for ready-to-eat product.

Metal risk prevention

Metal detection / min  $\Phi$  (mm): steel - 4, iron - 2,5, non ferous - 2.

Amount of Trans fatty acids g/ 100g of fat

<2

Other food safety characteristic

Suitable for vegans + / -	Suitable for ( lacto-ovo) vegetarians + / -	Suitable for lacto vegetarians + / -	Suitable for ovo vegetarians + / -
-	-	-	-
Suitable for Coeliac diet + / -	Halal + / -	Kosher + / -	Organic + / -
-	-	-	-
Does the product contain palm oil? + / -			
-			

**i** This product is not genetically modified (according to EC/1829/2003 and EC/1830/2003). Product not treated with ionising radiation.

**i** Pesticides, toxins, heavy metals, radionuclides controlled in raw materials by suppliers - uncontrolled in the final product.

Defects

1.	100 pcs. target , %
Uneven distribution of the filling	10
2.	100 pcs. target %
Possible package smudge with ingredients	15

3. PACKAGING DATA

Inner packaging

Box, g	Type of packaging material
11.2	PET 1
Pocket weight, g	Type of packaging material
12.3	PAP 21
Pieces of product per package	
6	

Outer packaging

Outer packaging	Type of packaging material	Outer Length, mm	Outer Width, mm	Outer Height, mm
box	PAP 20	296	236	159
Colour	Weight, g			
brown	149			
Dimensions of the label, mm	Label weight, g	Type of packaging material		
65/ 100	0.62	PAP 22		
Net weight, kg	Gross weight, kg			
1.050	1.341			

**i** Marking according ISO 780 Packaging - Pictorial marking for handling of goods  
*Fragile, must be treated with caution.*



**Traceability data**  
Expiry date and lot number (Lxxxx)

Loading information	Data of transportation materials		
Package per layer	Shrink film weight / for 1 pallet, g	Type of packaging material	
13		LDPE 4	
Layers per palette	Palette	Palette weight, kg	Type of packaging material
10			
Package per palette	Pallet label (2 units) g	Type of packaging material	
130		PAP 22	
Total palette height with the goods, cm 15+	6		
159.0			
Total palette weight with the goods, kg			
199.5			

4. PREPARATION FOR CONSUMPTION / STORAGE CONDITIONS OF READY-TO-USE PRODUCT

Storage and transportation temperature, °C	
Storage and transportation temperature, °C	Shelf life at such temperature
(+2...+6) ° C	7 d.

PREPARATION FOR CONSUMPTION
Preparation for consumption
Product is ready to eat.
<div> <div></div> <div> <p>If different method of product preparation is used instead of following instructions specified, the customer must ensure that the final product complies with food safety requirements and is safe for consumption.</p> </div> </div>

Other information
<div> <div></div> <div> <p>For products placed on the market or labelled prior to the last change made in this specification, some information on the packaging may be differ from the present specification, until the stocks of the products are exhausted. Comply with the legal requirements of Republic Lithuania and European Union. Produced in accordance with Technical Documentation of the Company.</p> </div> </div> <div>Critical Control Points are controlled by the HACCP system.</div>



5. PHOTOGRAPHIC STANDARTS

## Product prior to baking /cooking

### Target

#### Appearance:

The filling is evenly distributed, the product packaging is clean and no raw material has fallen out

#### Photo



#### Photo



### Minimum acceptability

#### Appearance:

The filling may be off-center, sparsely spilled raw material and smeared packaging. The product still looks delicious and appealing.

#### Photo



#### Photo



### Reject

#### Appearance:

Filling off-center, packaging heavily soiled with product components. The sandwich has lost its marketable appearance.

#### Photo

